

A close-up photograph of two hands, one darker-skinned and one lighter-skinned, gently holding a clear glass filled with water. The background is a soft, out-of-focus green, suggesting an outdoor setting. The lighting is warm and natural, highlighting the texture of the skin and the clarity of the water.

**Beyond value creation**

**impact with resource recovery**

Martijn Olde Weghuis – Business Development Manager



# Vitens

Largest drinking water company in The Netherlands

100% dependent on ground water

Most water collection areas are in farmland

<b>5</b>	provinces
<b>110</b>	public shareholders
<b>1.400</b>	staff
<b>49.000 km</b>	km distribution network
<b>5.600.000</b>	customers
<b>€180.000.000</b>	investments per ear
<b>375.000.000</b>	m <sup>3</sup> water production
<b>100</b>	production locations



# From source to tap

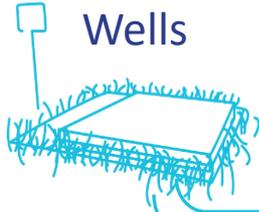
Water collection area



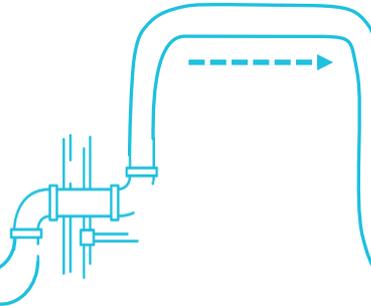
Production facility



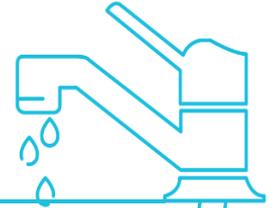
Wells



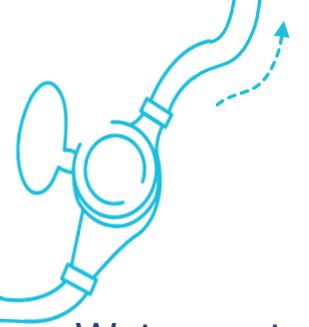
Distribution network



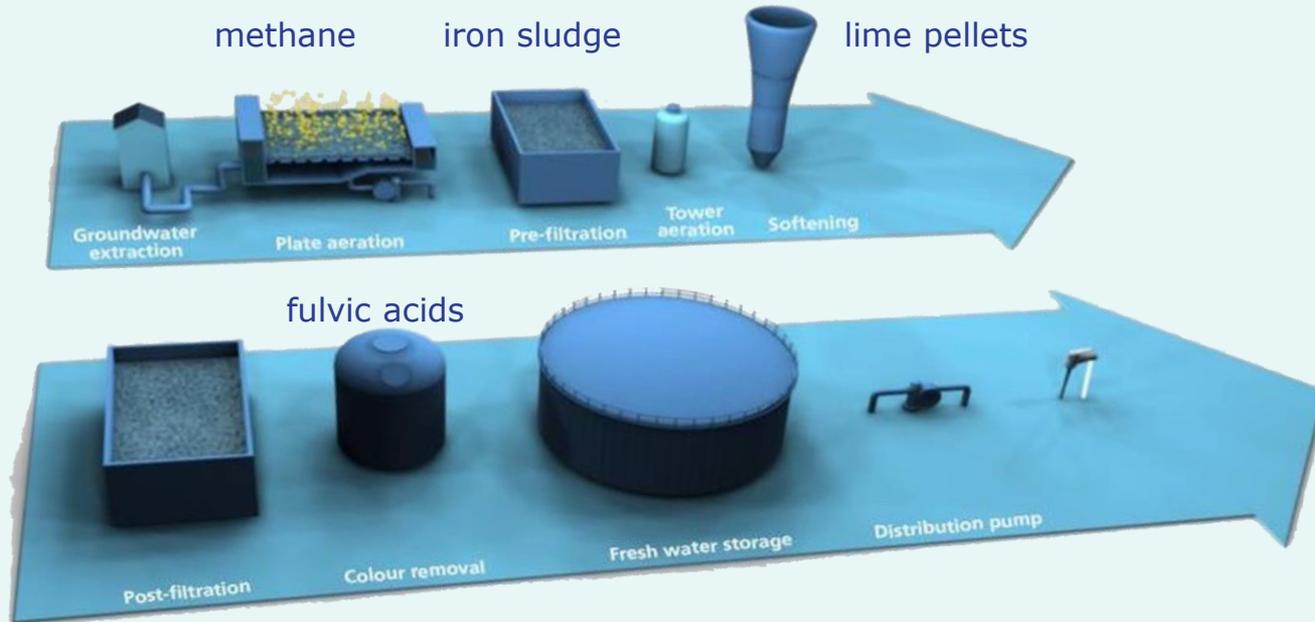
Tap



Water meter



# Drinking water production = Resource Recovery

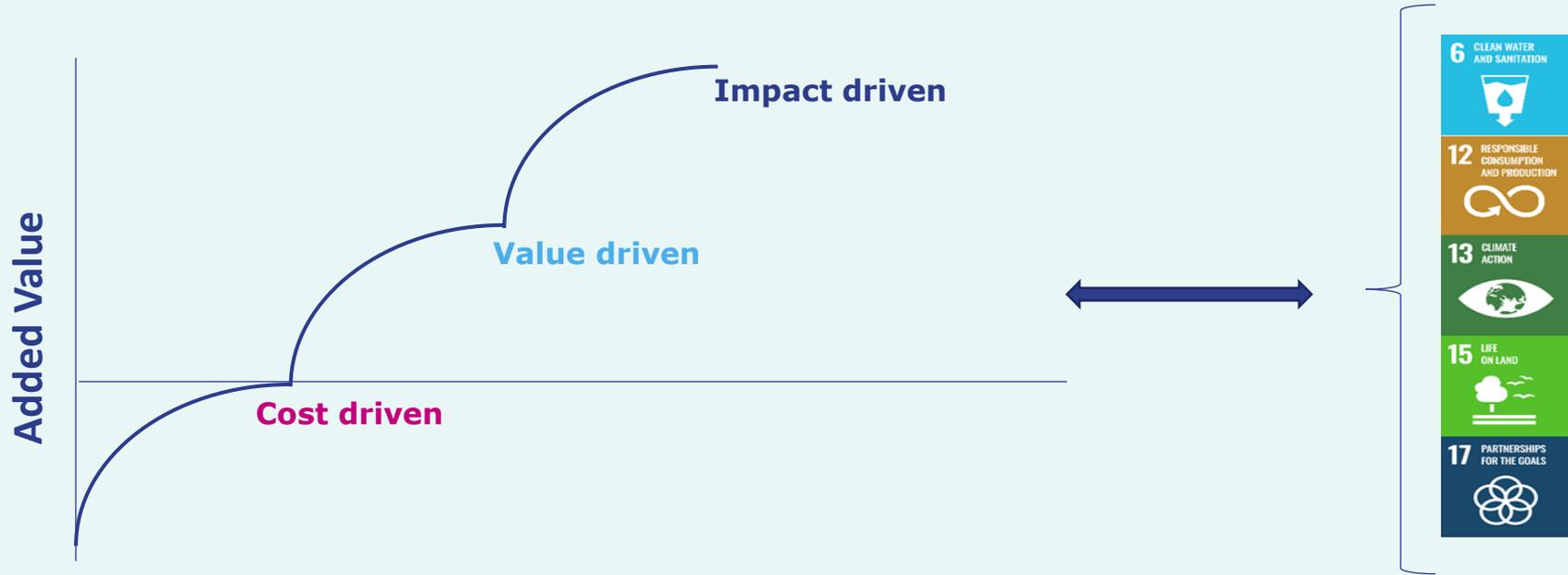


# Vitens byproducts

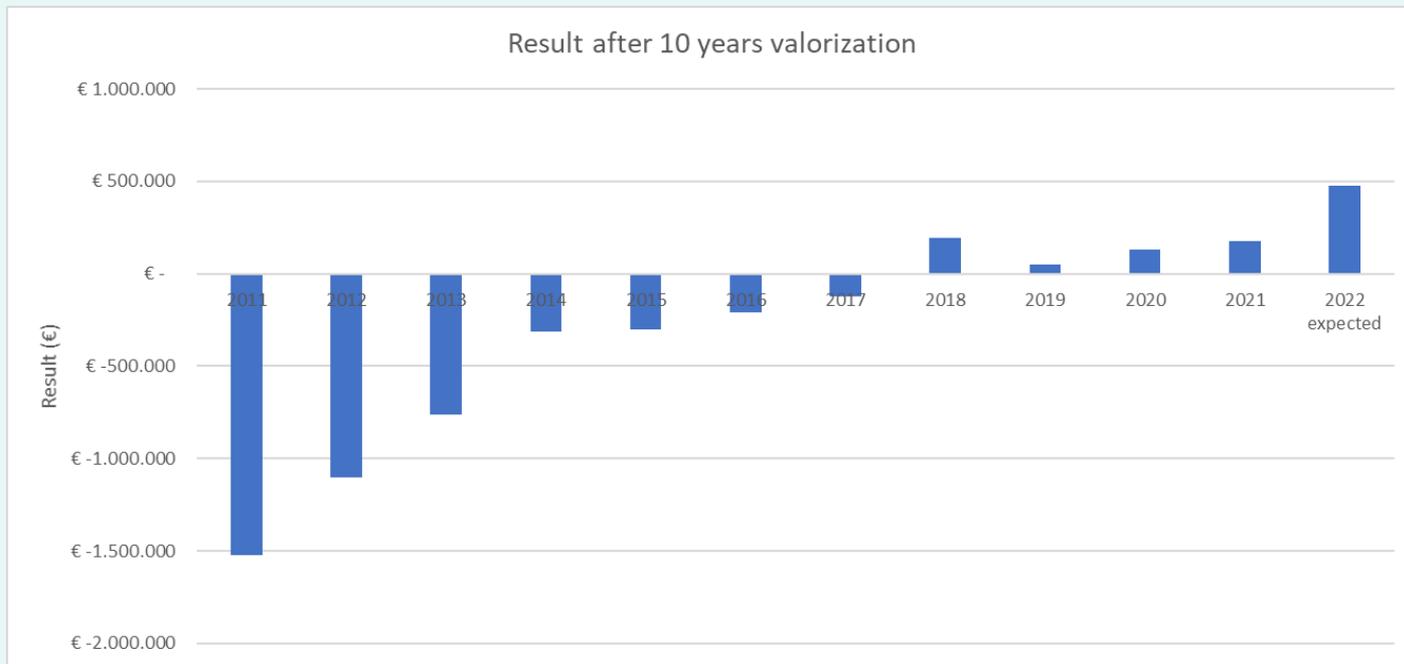
Byproducts	Volume (ton/y)
Iron sludge	35.000
Lime pellets	25.000
Fulvic acids	1.000
<b>Total</b>	<b>61.000 ton</b>



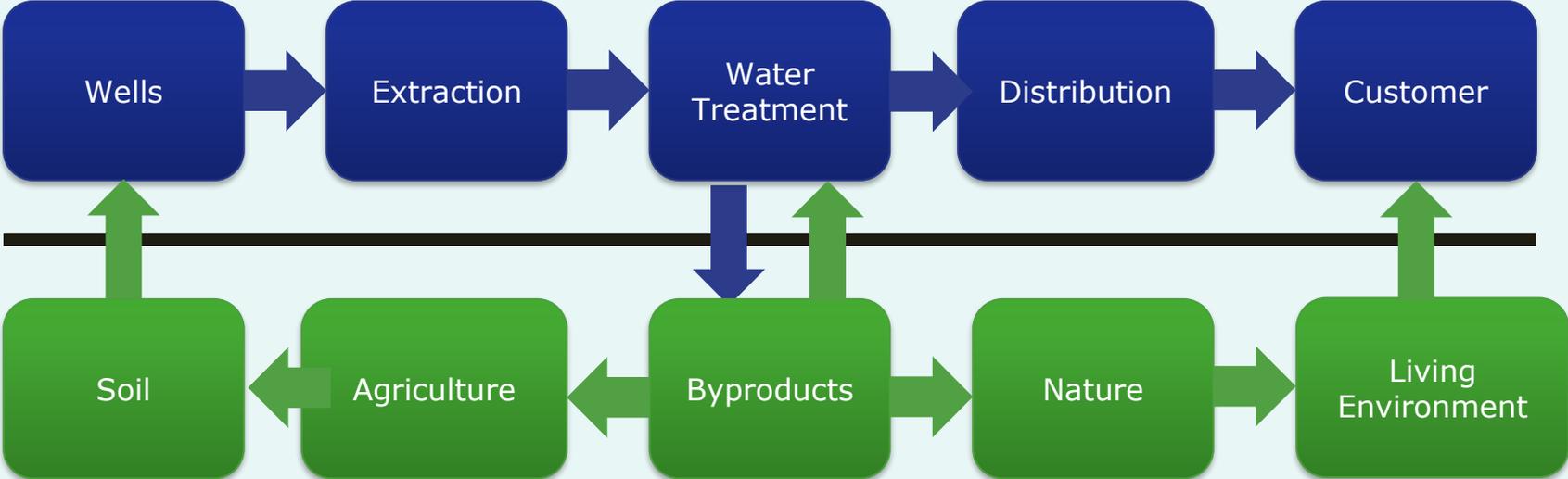
# Beyond €€: positive impact on the environment



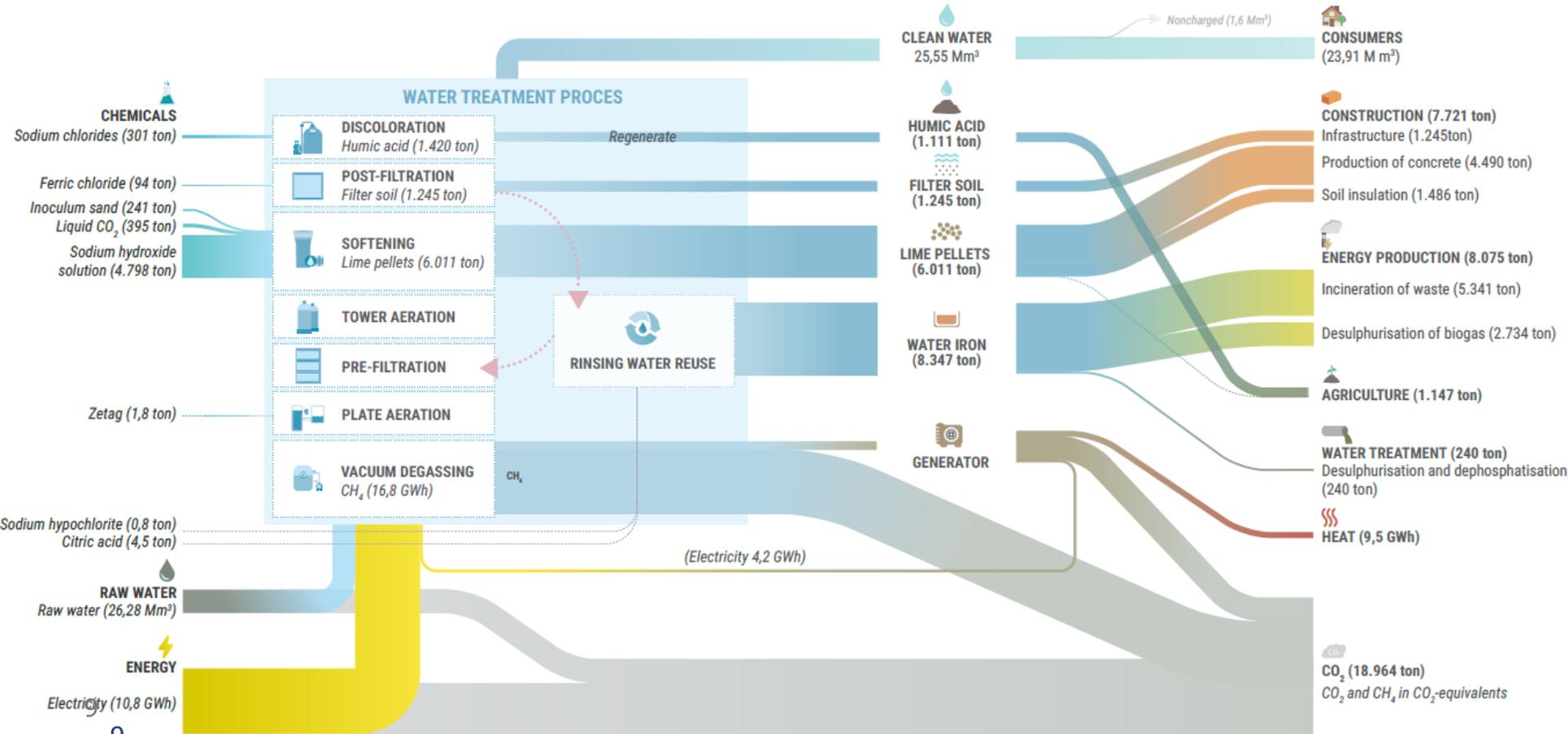
# Successful commercialization of byproducts



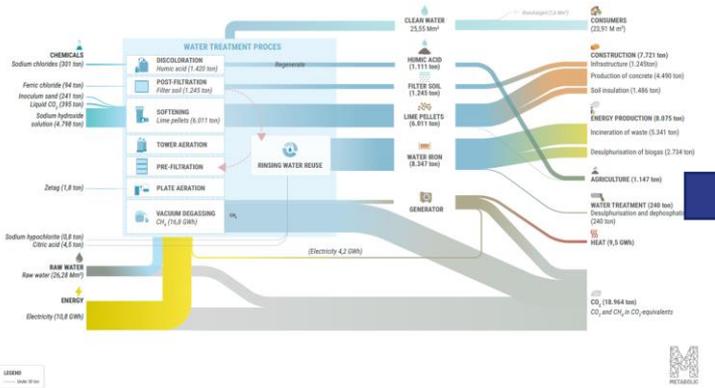
# Circular strategy: from the ground back into the soil



# Sankey diagram Spannensburg



# Reducing the need for conventional non sustainable products



# Product 1: HumVi™

Fulvic acid natural soil conditioner and biostimulant



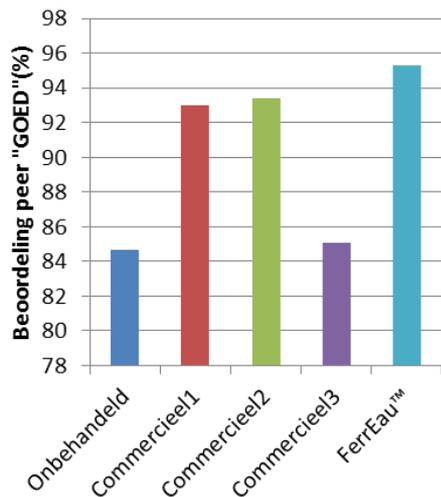
# Product 2: Lime pellets

Cirkal® Slow Release Soil Improver

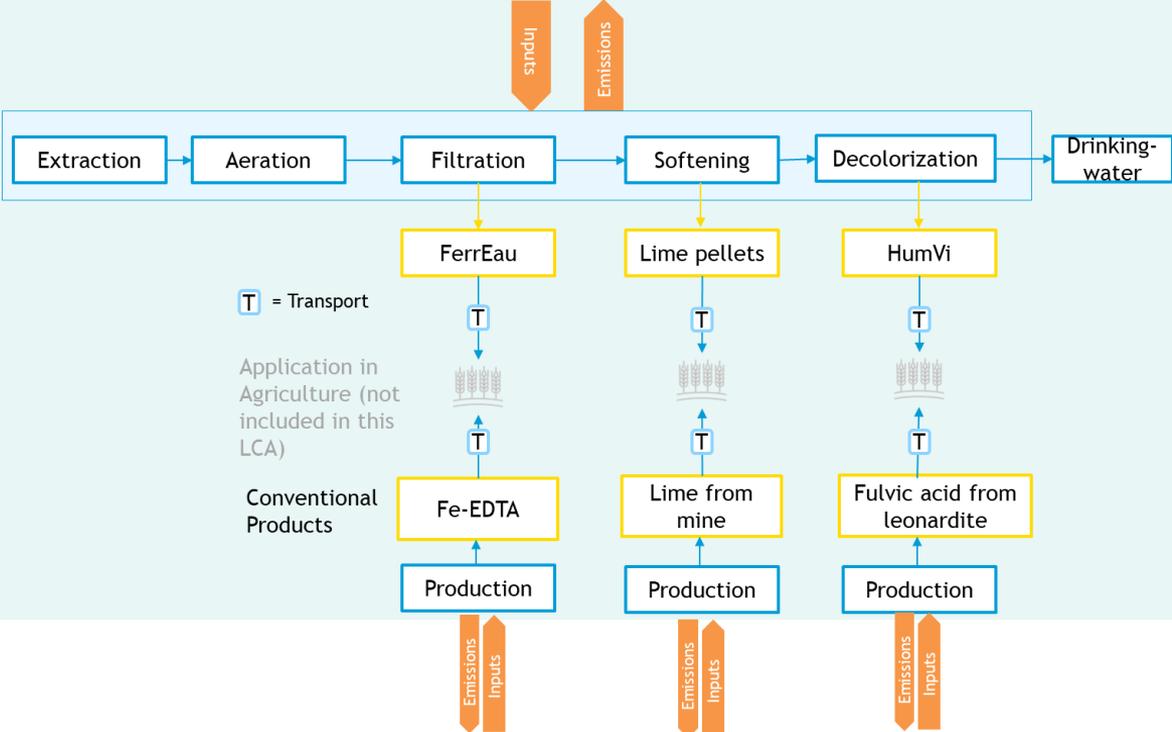


# Product 3: FerrEau®

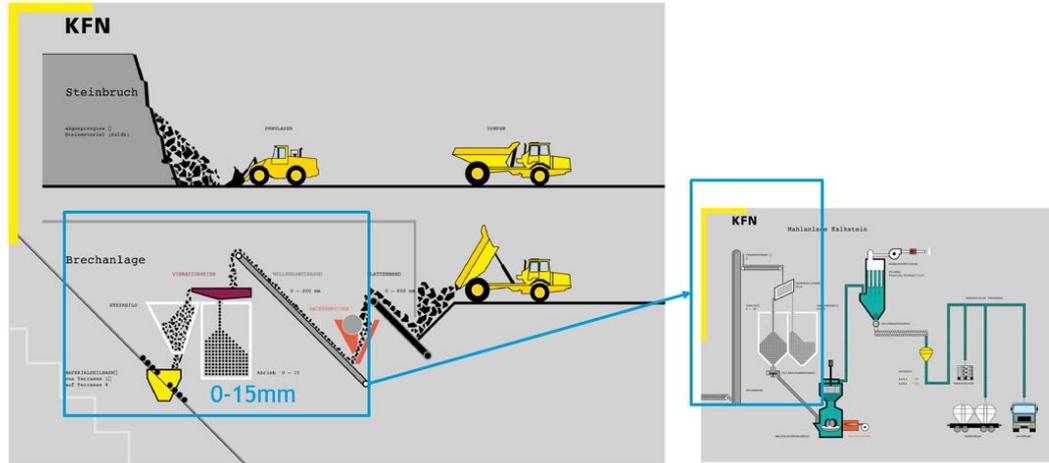
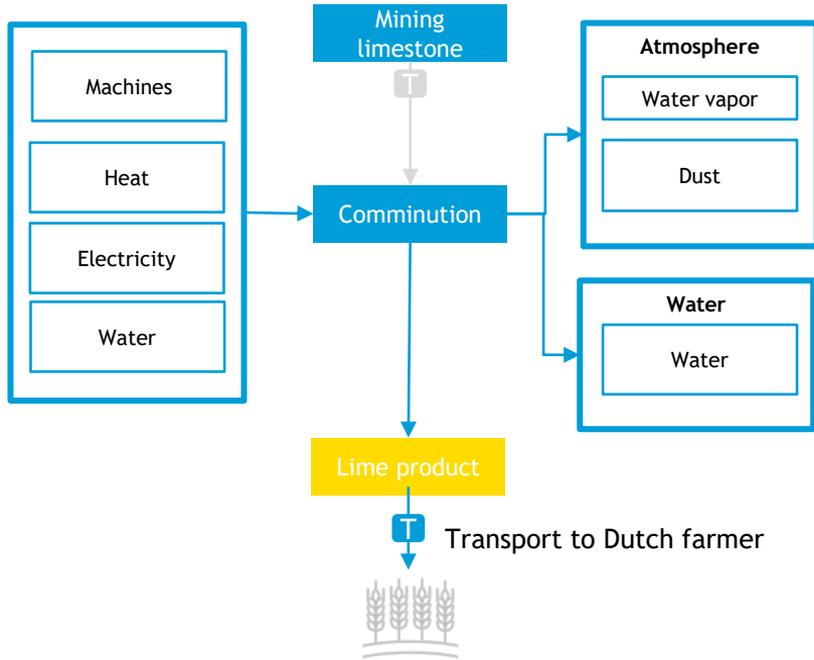
A natural alternative for synthetic iron chelates



# LCA comparison



# LCA of lime from mine as an example



# Local high quality lime product

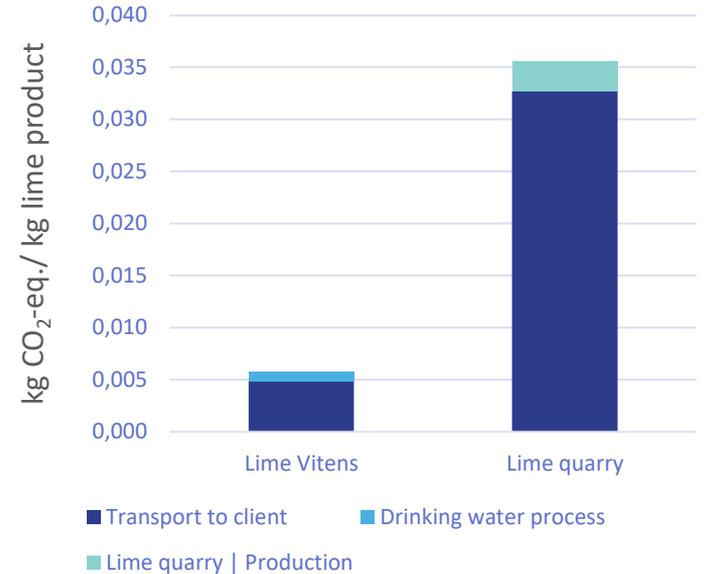
## 7 x smaller footprint

### Assumptions for transport

	Product	Distance	Means of transport	Locations
Vitens product	Lime pellets	25 km	Lorry, 10-20 ton, diesel	Spannenburg to diverse locations
Reference product	Lime granules form quarry	200 km	Lorry, 10-20 ton, diesel	Assumption
		700 km	Train	Switzerland to Netherlands or close to border

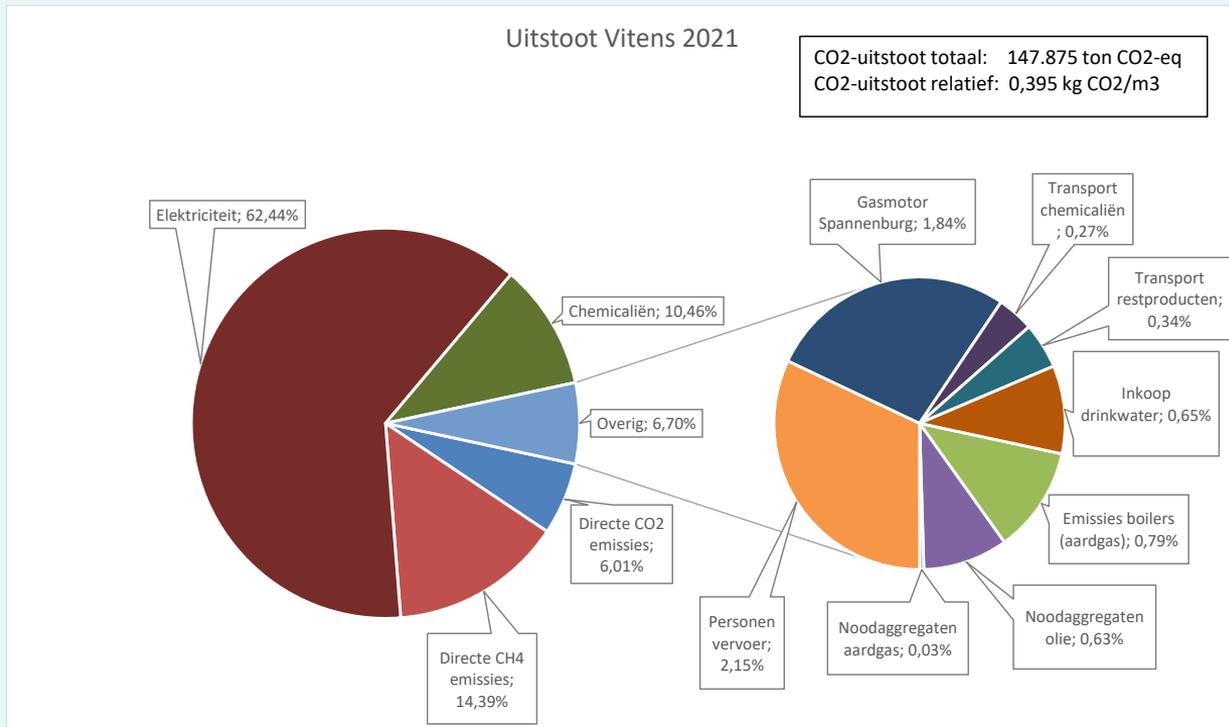


### CO<sub>2</sub>-footprint Vitens lime pellets vs. lime granules from quarry

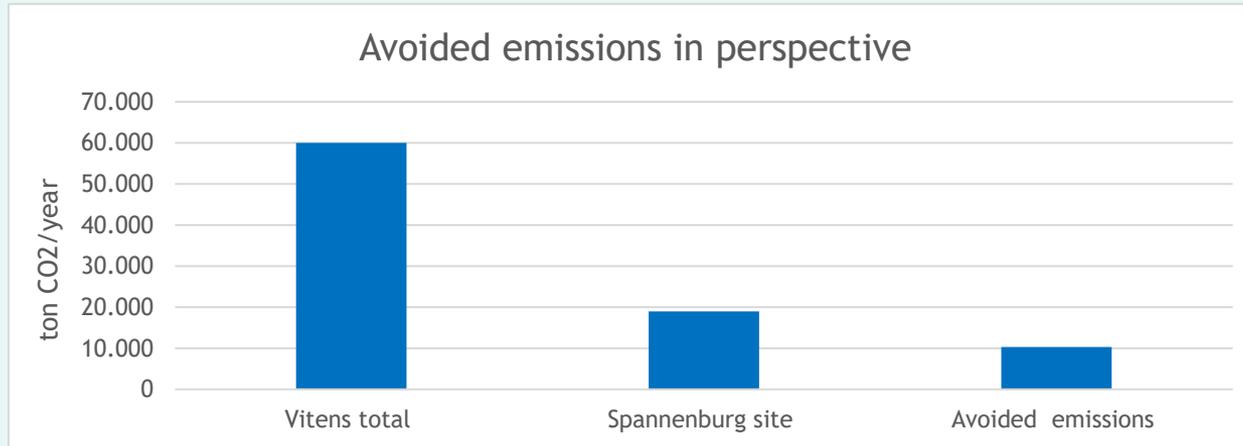


# Vitens' footprint

- ~ 150.000 t/y CO<sub>2</sub>
- ~ 90.000 t in green electricity
- ~ 60.000 t to be compensated



# Significant potential to reduce footprint



- Total volume lime pellets
- Total volume Humvi
- 50% of iron chelates in Dutch pear orchards replaced by FerrEau®

**water**

**voor nu**

**en later**

[www.vitens.nl](http://www.vitens.nl)



# Other initiatives outside scope of this paper

- Lime-pellets applied in nature: to revitalize soil that is acidified by intensive conventional farming
- Lime pellets applied in drinking water production: to harden water on locations where pH of source water is low.
- Iron sludge: produce pellets for applications in the water sector.